



Spotless Water Sustainability Statement – 2025

At Spotless Water, sustainability is at the core of our mission. As the UK's leading self-service ultra-pure water distribution network, we are dedicated to minimising our environmental impact and pioneering innovative solutions that drive the industry towards a more sustainable future.

Innovating for a Greener Tomorrow

A key milestone in our sustainability journey is the **Spotless EcoFlow System**—a groundbreaking advancement that eliminates the need for disposable DI resin in our stations. Traditionally, spent DI resin contributes to plastic pollution and landfill waste, but with Spotless EcoFlow, we prevent up to **12 tonnes of resin per 100 stations from reaching landfills every month**. As our network matures, we expect to divert more than **720 tonnes of DI resin from landfills annually**, saving energy, water, and reducing carbon emissions:

- **7.2 million gallons of water will be saved annually**—equivalent to the yearly usage of 100 households.
- **10.08 million kWh of energy will be conserved**—enough to power 1,000 homes.
- **1,800 tonnes of CO₂ emissions will be reduced**—equivalent to removing 350 cars from the road.
- **36 million plastic bottles worth of pollution will be prevented**—reducing plastic waste in our environment.

By offering the most sustainable ultra-pure water, we empower window cleaners, solar panel cleaners, and car detailers to reduce their environmental impact and embrace greener practices.

Company-Wide Sustainability Commitments

Beyond the Spotless EcoFlow System, we are committed to broader sustainability initiatives:

- **Renewable Energy & Low-Emission Transport**
 - Our head office utilises solar energy through rooftop PV panels.
 - We provide an **EV car scheme and a bike-to-work programme** for employees.
- **Waste Reduction & Recycling**
 - **70% reduction in paper usage** through digitisation.
 - Responsible recycling of all packaging and **WEEE-compliant disposal of IT equipment**.



- **Sustainable Supply Chain**
 - Partnering with **eco-conscious suppliers** that align with our carbon reduction goals.
- **Water Conservation & Compliance**
 - Adherence to **Water Regulation 5** ensures our station installations protect local drinking water and surrounding ecosystems.
 - **Strategic station placements** reduce transport emissions by allowing customers to refill closer to their location, cutting unnecessary road miles.
 - Where possible, operating our stations on **solar-powered sites**, reducing reliance on traditional energy sources.
- **Diversity, Inclusion & Equal Opportunity**
 - We are committed to **hiring and developing a diverse workforce**, ensuring equal opportunities for all, regardless of background, gender, ethnicity, or ability.
 - We believe that a diverse team fosters innovation, drives sustainability, and reflects the communities we serve.

Leading the Way in Sustainable Water Technology

Spotless Water is committed to continuous improvement, innovation, and transparency in our sustainability efforts. As we expand our network and refine our technologies, we remain dedicated to reducing waste, conserving resources, and driving meaningful change in the ultra-pure water industry.

Through forward-thinking solutions like the **Spotless EcoFlow System**, we are not only shaping a cleaner, more sustainable sector—we are proving that sustainability and technological advancement can go hand in hand for the benefit of both businesses and the planet.